

Garant

Steel boring bar A.. PTFNR 90°, for indexable inserts TN.., right-hand, Shank Ø / insert size: 25/16mm



Order data

Order number	251416 25/16
GTIN	4045197656933
Item class	21T

Technical description

ISO code toolholder	A25R PTFNR/L 16
Shim punches pack	259047 3
Shim	259031 34
Centre offset L_3	17 mm
Lever	259015 9
Shim pins pack	259044 5
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Insert size	16 mm
suitable indexable insert	TN.. 1604..
Lever screw	259018 6
Overall length L	200 mm
Clamping height L_2	24 mm
Setting angle κ	90 degrees
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	right-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 9	259015 9
Lever screw Type 6	259018 6
Shim Type 34	259031 34
Set of shim pins 10 pieces Type 5	259044 5
Shim punches set 10 pieces Type 3	259047 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 2,5 mm	674242 2,5